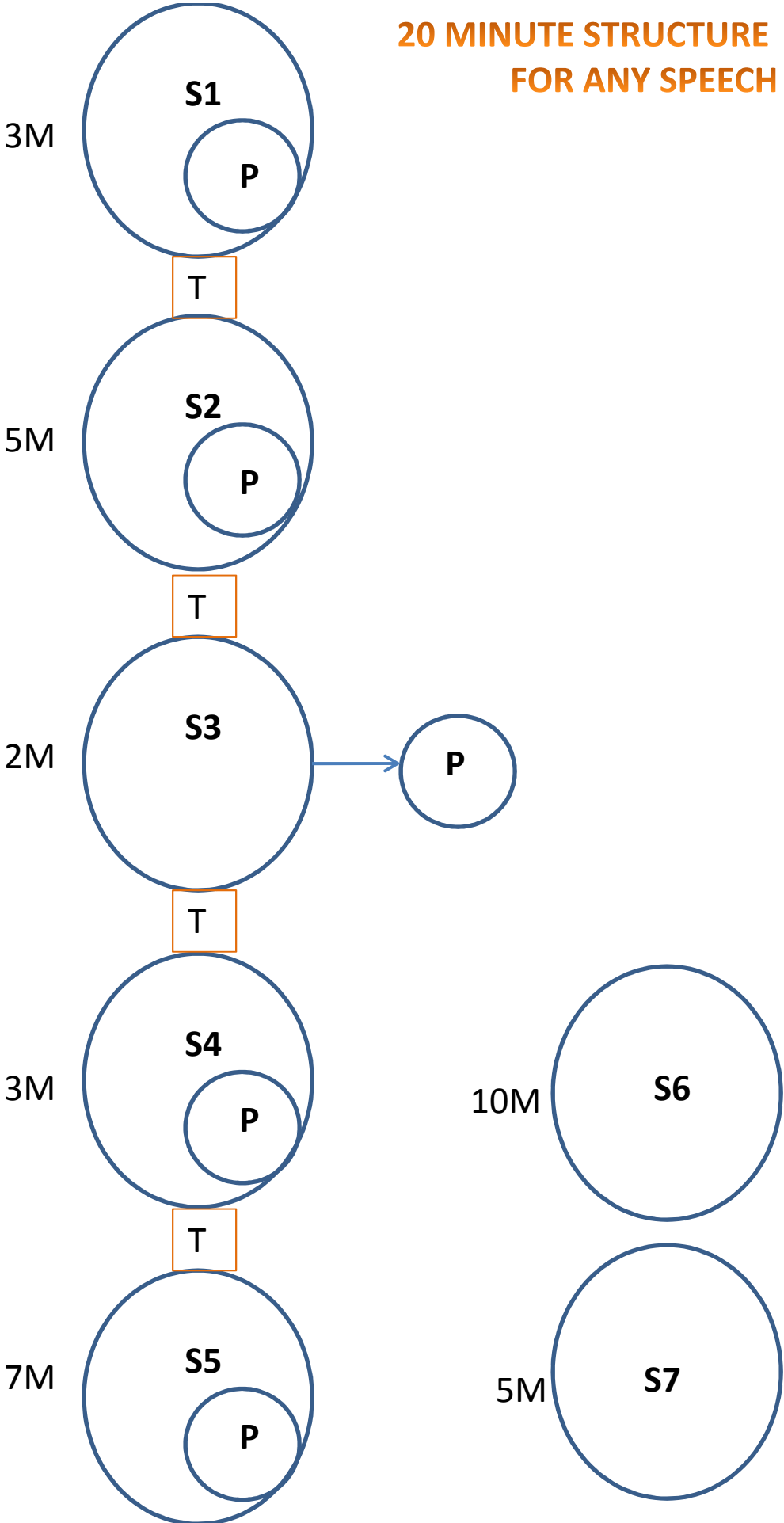


**20 MINUTE STRUCTURE
FOR ANY SPEECH**



LEGEND:
S = STORY
P = POINT
M = MINUTES
T = TRANSITION